Quality Control

| Work Order ID 61317 August 17, 2010 1:34:10 PM | | | | | | | | | | | | |
|---|----------------|---|-------------------------------------|----------------------------|--------------------------|--------|--------------|---------------|---------------|-----------------------|-----------------------------|--|
| Item ID: I Revision ID: | D3833-5 | | | Accept | | | | s | etup Star | 1 12211121 0 | | |
| Item Name: | Mesh (Lid End) |) | | | | | | | Sto | р | | |
| Start Date: 8 Required Date: 8 | | Start Qty: 6.00 Req'd Qty: 6.00 | | | Cust Item I Customer: | D: | | | | | | |
| Reference: | | | | | | | _ | ם | tun Stai | et | 0110 101 1101 1 35 1 | |
| Approvals: | Process Plan | ::_CX | Date: 10/8/17 | Tooling: | D: | ate: | | N | | , , , , , , , , , , , | | |
| | QC: | | Date: | SPC (Y/N): | Da | ate: | | | Sto | p | | |
| Sequence ID/ Work Center ID | | Operation Description | | Set Up/ Run Hours | Tool ID | Tool # | Plan Code | Accept Qty | Reject Qty | Reject Number | Insp. Stamp | |
| Draw Nbr | Revis | sion Nbr | | | | | | | | | | |
| D3833 | Rev A | A | | | | | | | | | | |
| Waterjet FLOW CNC Waterjet | | FLOW WATER JET Memo 1-Cut as p Deburr if | er Dwg D3833 □Dwg Rev: necessary | 0.00 0.00 □Prog Rev: | A □2- | | | KSIC | - 8- 34 | (6 |) | |
| QC Quality Control | | QC2- Inspect parts off Memo | machine FAI/FAIB | 0.00 | | | | <u>₩</u> | 10-8- | ð4 <u></u> | | |
| 120 QC | | QC8- Inspect parts - so | econd check | 0.00 S 10/0 | elzy | | | X | | | | |

Work Order ID 61317

August 17, 2010 1:34:10 PM



Page 2

Item ID:

D3833-5

Accept

Setup Start



Revision ID: Item Name:

Mesh (Lid End) **

Start Date: 8/17/10

Required Date: 8/17/10

Start Oty: 6.00 Req'd Oty: 6.00

Cust Item ID: Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Date:

Run

Start

Stop

Stop



Sequence ID/

QC:

Memo

Date:

SPC (Y/N):

Set Up/

Tool ID

Tool # Plan Accept

Code

Reject Qty

Reject Number

Insp. Stamp

Work Center ID

130

Packaging Packaging

Operation Description

Identify as per dwg & Stock Location: WA

0.00

Run Hours 0.00

Qty

140

Quality Control

QC21- Final Inspection - Work Order Release

0.00

Memo

0.00

10 69 (13 A) Pl 10-9-10

Picklist Print

August 17, 2010 1:34:09 PM

Work Order ID: 61317

D3833-5 Parent Item:

Parent Item Name: Mesh (Lid End)



Start Date: 8/17/10

Required Date: 8/17/10

Page 1

Start Qty: 6.00

Required Qty: 6.00

Comments:

IPP Rev:A 08-12-01 new issue DD verified by:EC

| Component Item ID/ Item Name | Replacement Item ID | Mfg/ Purch | Bin Item | Primary Location | Last Location | Route Seq ID | Unit of Measure | Qty on Hand | Qty per Kit | Total Qty | Qty Issued | Date Issued | Status |
|---------------------------------|------------------------|---------------|-------------|---------------------|------------------|-----------------|--------------------|----------------|-------------|--------------|---------------|---------------------|--------|
| M304EX0.75-16F | | Purchased | No | | | 100 | sf | 854.6398 | | 1.228421 | | | |
| | | | | | | | | | | TĒ | 310-8-018 | Y { | |
| Expanded Metal Flat SS | | | | Location | | Loc (|)tv | Loc Code | | | | | |
| | | | | MAT | | 854.639 | | 200 0000 | | | | \sim | |
| | | | | | 114809 | 139.403 | 243 | | _ | | | $\langle c \rangle$ | |
| | | | | | 114853 | 11.80 | 0059 | | _ | | | (b) | |
| | | | | • | 115012 | 397.1 | .315 | | _ | | | \mathbf{O} | |
| | | | | | 115067 | 13.0 |)125 | | _ | | | | |
| | | | | | 115171 | 7.3 | 3394 | | _ | | | | |
| | | | | | 115401 | 285.9 | 0526 | | _1 | 115401 | | | |

| DART AEROSPACE LTD | Work Order: | 61317 |
|------------------------------|--------------|-------------|
| Description: Mesh, Lid End | Part Number: | D3833-5 |
| Inspection Dwg: D3833 Rev: A | | Page 1 of 1 |

FIRST ARTICLE INSPECTION CHECKLIST

| X First Articl | Prototype |
|----------------|-----------|
|----------------|-----------|

| Drawing Dimension | Tolerance | Actual Dimension | Accept | Reject | Method of Inspection | Comments |
|----------------------|-----------|---------------------|--------|---|-------------------------|---------------------------------------|
| 3.80 | +/-0.030 | 3.80 | X | | 18 Tol | |
| 7.37 | +/-0.030 | 7.37 | 7 | | 1 | |
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| Measured by: | IB. | Audited by: | 9 | Prototype Approval: | N/A |
|--------------|---------|-------------|----------|---------------------|-----|
| Date: | 10-8-34 | Date: | 10/08/24 | Date: | N/A |

| Rev | Date | Change | Revised by | Approved |
|-----|----------|-----------|------------|----------|
| Α | 09.05.20 | New Issue | KJ 984 | M |
| | | | | - Mary |

D3833-3 MESH, LID END D3833-5 MESH, LID END

SHOP COPY RETURN TO ENGINEERING UNCONTROLLED COPY SUBJECT TO AMENDMENT WITHOUT NOTICE WORK ORDER NO. <u>Col 31</u> CZco/8/17

NEW ISSUE 08.09.23 REV. DESCRIPTION BY DATE DESIGN **DART AEROSPACE LTD** DRAWN DRAWING NO. CHECKED REV. A D3833 MFG. APPR. SHEET 1 OF 2 APPROVED TITLE SCALE MESH, BASKET END DE APPR. COPYRIGHT © 2008 BY DART AEROSPACE LTD
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NOTES: 1) MATERIAL: AISI 304/316 EXPANDED STAINLESS STEEL MESH, 3/4-16F REF. DART SPEC. M304EX0.75-16F

REF. DART SPEC. M304EA0.75-107
2) FINISH: NONE
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: N/A
6) IDENTIFICATION: N/A
8) WEIGHT: D3833-1 = 0.92 lbs; D3833-3 = 0.22 lbs; D3833-5 = 0.06 lbs

D3833-1 MESH, BASE END FACE

